













Date: Tuesday, 3/20/2007 12:03:21 PM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HANDLE
Job Number	: 31331		
Estimate Number	: 10508		
P.O. Number	: N/A	Part Number	: D2419
This Issue	: 3/20/2007 S.O. No. : N/A	Drawing Number	: D2419 REV. A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 30913	Material	: N/A
Written By	: <u>HA 01.03.20</u>	Due Date	: 3/30/2007 Qty: 10 Um: Each
Checked & Approved By	: <u>HA 01.03.20</u>		
Comment	: Est: A 00.02.14 New Issue EC/JB		
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
			
Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4) Batch: <u>M19079 x3</u> <u>M103783X7</u> <u>ml 07/03/27</u>			
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
			
Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419 <u>mf 07-04-03</u>			
3.0	QC6	DIMENSIONAL CHECK	
			
Comment: DIMENSIONAL CHECK <u>SB 07/04/04</u>			
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>EP 07/04/04</u>			
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		 (10)	
Comment: FINAL INSPECTION/W/O RELEASE <u>SB 07/04/05</u>			
Job Completion  <u>JA 07.04.04</u>			

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ _____ Date: 7/04/85

QA: N/C Closed: _____ Date: _____

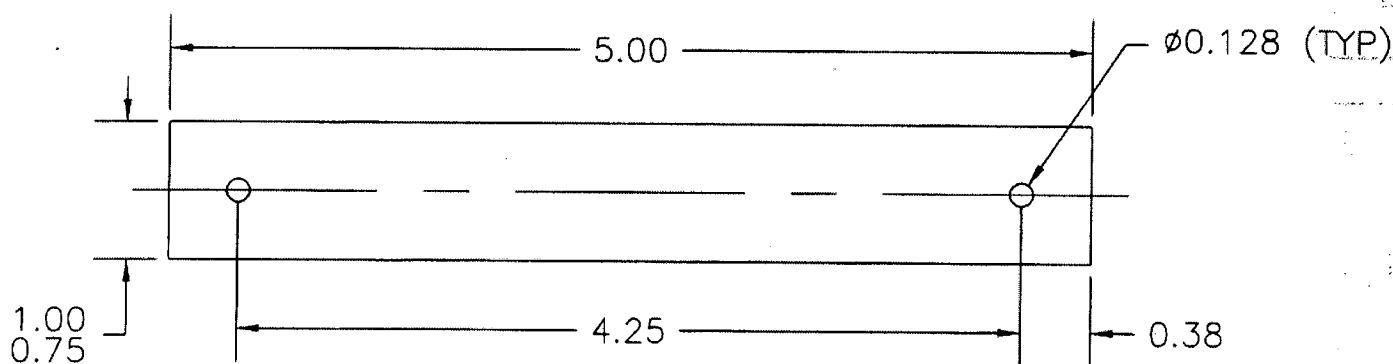
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN RF	DRAWN BY LP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2419	REV. A SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1
A	00.01.21	NEW ISSUE	

RELEASED
00.02.03 ps



MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31331